



Muncie®
Power
Products

KEEP IN VEHICLE

READ OPERATING INSTRUCTIONS
INSIDE BEFORE OPERATING PTO

CS10, 11, 12, 20, 21, 24, 25, 40 & 41 SERIES

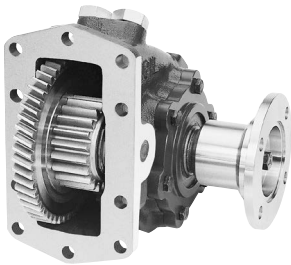
CLUTCH SHIFT PTO

CD10, 30 & 40 SERIES

CONSTANT DRIVE PTO

PTO INSTALLATION
AND OPERATOR'S MANUAL

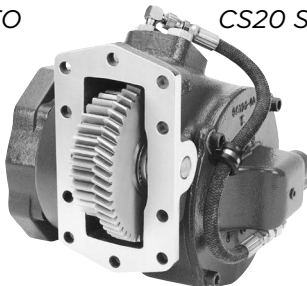
MUNCIE PTOs FOR THE ALLISON WORLD TRANSMISSION



CD10 Series PTO



CS20 Series PTO


















CS10, CS41 Series PTO

Muncie Power Products, Inc.

WARNING

Please read manual completely including these Warnings and Operator's Instructions in Section 3

-  **ALWAYS** read and understand entire manual before installation or operation of PTO and driven equipment.
-  **ALWAYS** disengage the PTO when the driven equipment is not in operation.
-  **NEVER** attempt to install or service any power take-off with the truck engine running. Put the ignition keys in your pocket before getting under the truck.
-  **NEVER** allow truck engine to be started while workers are under the truck.
-  **ALWAYS** immobilize truck wheels with suitable chocks before working under truck.
-  **ALWAYS** be sure to block any raised body or mechanism before working on or under the equipment.
-  **NEVER** shift installed power take-offs in or out of gear by any means except by the controls in the cab of the truck.
-  **ALWAYS** stay clear of spinning driveshafts to avoid becoming entangled and severely injured.
-  **ALWAYS** decide whether to install guards in the PTO and/or driveline area because of potential exposure to danger. It shall be the responsibility of the installer of a Muncie power take-off to install the guards.

This is because most Muncie PTOs are installed by equipment distributors or manufacturers and therefore, the responsibility of the installation is beyond the control of Muncie Power Products.
-  **ALWAYS** obtain proper training before operating this machinery.
-  **NEVER** install or operate equipment which has not been properly specified for your equipment.
-  **ALWAYS** route electrical and hydraulic lines away from heat sources and moving components located near and around the PTO and its driven equipment. It is the responsibility of the installer to route lines properly. Close proximity to exhaust and after treatment components (diesel particulate filter (DPF) or after treatment devices (ATD)) may require the installation of heat shield devices not included with the PTO mounting. Special care should be taken when operating close to exhaust systems with 2007 and later emissions with high temperature regeneration cycles. PTO installations should interface with the vehicle electronics to prevent PTO usage with the regeneration cycle in operation. Check with the vehicle body builders guidelines for connection information and component clearances with these systems.
-  **ALWAYS** allow the vehicle, PTO and driven equipment to warm up when operating in weather where temperatures are near or below freezing 32° f (0° c).
-  **ALWAYS** install separate controls for PTO and driven equipment.
-  **ALWAYS** install the safety labels provided and place the operators's manual in the vehicle glove compartment.

The PTO is supplied with a packet containing warning labels. If you did not receive any, or if you need extra, you may order them, no charge, by phone, email, or mail. They are available through your nearest Muncie distributor, or at the number and address below:

1-800-FOR-PTOS (367-7867)
Muncie Power Products, Inc.
P.O. Box 548
Muncie, IN 47308-0548
info@munciepower.com



This symbol warns of personal injury.



PTO INSTALLATION and OPERATOR'S MANUAL

MUNCIE PTOs FOR THE ALLISON WORLD TRANSMISSION

CLUTCH SHIFT SERIES
CS10, CS11, CS20, CS21, CS22,
CS24, CS25, CS26, CS40 & CS41

CONSTANT DRIVE SERIES
CD10, CD30 & CD40

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SECTION 1

PTO INSTALLATION

PTO INSTALLATION INSTRUCTIONS

Always wear safety glasses. Read entire manual before starting installation.

1. There is a packet with the PTO which contains 4 WARNING LABELS. Before adhering the labels, make sure the surfaces are free of dirt and grease. Place the labels supplied as follows:

There are two (2) labels which measure approximately 4" x 8" which are to be placed on the outside of the vehicle frame rail, making them easy to be seen by anyone who might go under the truck or near the PTO. One label is to be placed on each side of the vehicle.

Should the body installed on the chassis cover the frame rail, place the label on the body in a position easily visible by anyone who might go under the vehicle or near the PTO. **Do not paint over labels.**

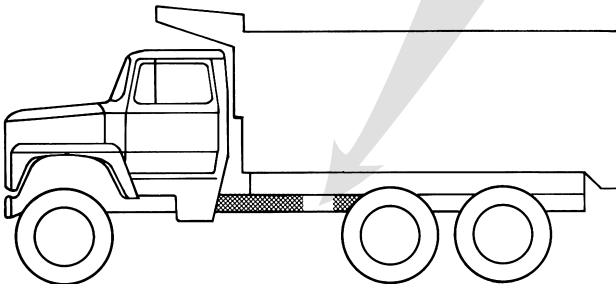
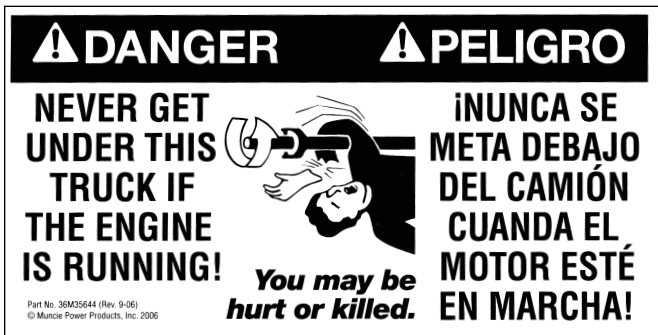
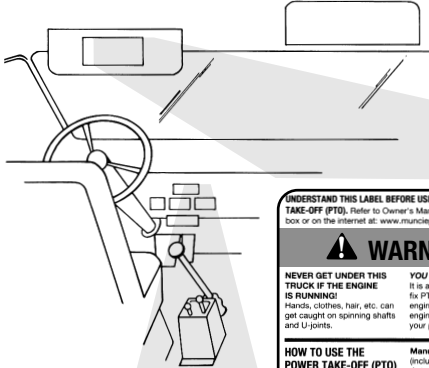


Figure 1

There are two (2) 4" X 8" labels supplied and one is to be placed on each side of the vehicle.

2. The 2" x 3" PTO Equipped Caution Label is to be placed within the cab of the vehicle and in clear view of the vehicle operator. It should be located near the PTO control, when the control is installed in the vehicle dash (See Figure 2). This label directs the operator to read the PTO operating instructions on the "Visor Label". The Visor Label 4" x 6 1/2" is to be placed on the visor on the operator's side of the vehicle (See Figure 2). Do not mount this label on the same side of the visor as the air bag warning label, if so equipped. Vehicles with hydraulic dump pump are supplied with a warning label to be mounted in clear view of the operator while seated in the driver's seat.



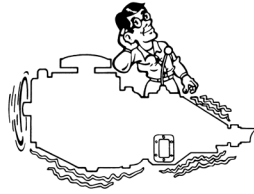
<p>UNDERSTAND THIS LABEL BEFORE USING POWER TAKE-OFF (PTO). Refer to Owner's Manual in glove box or on the Internet at: www.munciepower.com</p>		<p>LEA Y COMPRENDE ESTA CALCOMANÍA ANTES DE USAR LA TOMA DE FUERZA. Vea el manual del usuario. Visite el sitio www.munciepower.com</p>	
<p>WARNING</p> <p>NEVER GET UNDER THIS TRUCK IF THE ENGINE IS RUNNING! Hands, clothes, hair, etc. can get caught on spinning shafts and U-joints.</p>		<p>ADVERTENCIA</p> <p>¡NUNCA SE META DEBAJO EL CAMIÓN CUANDO EL MOTOR ESTE EN MARCHA! Cuellos, las manos, la ropa, el pelo, etc. cuando la fecha cardán está girando.</p>	
<p>YOU MAY BE HURT OR KILLED. It is against Federal Law to try to fix PTO driven machinery if the engine is running. Always turn the engine off. Then, put the keys in your pocket. (36M110147)</p>		<p>PUEDE LASTIMARSE O SER MUEERTO. Está en contra de leyes federales intentar arreglar el equipo manejado por la toma de fuerza cuando el motor está en marcha. En todas circunstancias sin excepción, apague el motor y ponga las llaves en su bolsillo. (36M110147)</p>	
<p>HOW TO USE THE POWER TAKE-OFF (PTO)</p> <p>STATIONARY APPLICATIONS: CHECK WHEELS BEFORE ENGAGING PTO.</p> <p>Manual Shift PTOs (including Air Shift) Manual Transmissions</p> <ol style="list-style-type: none"> 1. Push in clutch pedal. 2. Shift transmission into neutral. 3. Engage PTO. 4. Let clutch pedal out. <p>Part No. 36T3864 © Muncie Power Products, Inc. 2006</p>		<p>COMO USAR LA TOMA DE FUERZA</p> <p>APLICACIONES ESTACIONARIAS: BLOQUEAR LAS LLANTAS ANTES DE ACTIVAR LA TOMA DE FUERZA.</p> <p>Tomas de fuerza de activación manual (incluye activación neumática) Transmisiones estándares o automáticas</p> <ol style="list-style-type: none"> 1. Pise el embrague 2. Cambie la transmisión a neutral 3. Active la toma de fuerza 4. Desembrague 	
<p>Manual Shift PTOs (including Air Shift) Automatic Transmissions</p> <ol style="list-style-type: none"> 1. Let engine idle. 2. Apply brakes, while seated in driver's seat. 3. Place shift selector in any drive range. 4. Engage PTO. 5. Shift transmission to neutral or park. 		<p>Tomas de fuerza de activación automática Transmisiones estándares o automáticas</p> <ol style="list-style-type: none"> 1. Pise el motor. No aumente velocidad a RPM. 2. Frene mientras está sentado en la silla del conductor 3. Cambie la transmisión a marcha (cualquier velocidad) 4. Active la toma de fuerza 5. Cambia la transmisión a neutral o aparcamiento 	
<p>Power Shift PTOs Manual or Automatic Trans:</p> <ol style="list-style-type: none"> 1. Let engine idle. 2. Engage PTO with switch. 3. Resume operating speed. 		<p>Tomas de fuerza de activación con embrague Transmisiones estándares o automáticas</p> <ol style="list-style-type: none"> 1. Pise el motor. No aumente velocidad a RPM. 2. Active la toma de fuerza con el interruptor 3. Aumente la RPM a la velocidad de operación deseada 	

<p>WARNING</p> <p>THIS VEHICLE IS EQUIPPED WITH A POWER TAKE-OFF</p> <p>READ AND UNDERSTAND OPERATOR'S MANUAL BEFORE USING THIS MACHINE.</p> <p>FAILURE TO FOLLOW OPERATING INSTRUCTIONS COULD RESULT IN DEATH OR SERIOUS INJURY.</p> <p>© Muncie Power Products, Inc. 2006</p>	<p>ADVERTENCIA</p> <p>ESTE VEHICULO ESTA EQUIPADO CON UNA TOMA DE FUERZA</p> <p>IMPORTANTE, FAVOR DE LEER Y CONSULTAR EL MANUAL DE OPERACION ANTES DE OPERAR Y MANEJAR ESTA UNIDAD.</p> <p>EL NO SEGUIR LAS INSTRUCCIONES DE OPERACION PUEDE RESULTAR EN HERIDAS PERSONALES O EN LA MUERTE.</p> <p>Part No. 36M35652 (Rev. 9-06)</p>
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<p>WARNING</p> <p>THIS VEHICLE IS EQUIPPED WITH A POWER TAKE-OFF AND HYDRAULIC DUMP PUMP</p> <p>FAILURE TO DISENGAGE THE PTO AND DUMP PUMP WHEN NOT REQUIRED CAN RESULT IN EQUIPMENT DAMAGE AND/OR SERIOUS PERSONAL INJURY.</p> <p>© Muncie Power Products, Inc. 2006</p>	<p>ADVERTENCIA</p> <p>ESTE VEHICULO ESTÁ EQUIPADO CON UNA TOMA DE FUERZA Y BOMBA DE VOLTEO</p> <p>EL NO DESACTIVAR TANTO LA TOMA DE FUERZA COMO LA BOMBA DE VOLTEO PUEDE RESULTAR EN DAÑO AL EQUIPO Y/O HERIDAS PERSONALES</p> <p>Part No. 36M35652 (Rev. 9-06)</p>
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Figure 2

- Run transmission in neutral. Determine sound of transmission before the PTO is installed. A noise in the transmission gear may be more noticeable after PTO is installed.



Stop engine.

- Remove cover plate. Caution: A small amount of transmission fluid may escape. Place a shop towel in the opening to prevent dirt from getting in the transmission.

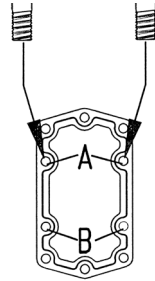
Clean mounting pad. Inspect bolt holes in aperture for thread sealant used on OEM bolts. Clean these internal threads with a wire brush to clear the material. Remove shop towel.

- Check transmission for proper PTO driver gear and location.

Check PTO driver gear for condition. A nick or blemish may cause excessive noise when PTO is mounted.

- Open the PTO carton and find the mounting kit (2 alignment studs 2 Green studs [1.68"] and 6 30mm capscrews) enclosed with your PTO. Install the enclosed alignment studs in the transmission housing holes that correspond to those PTO holes in the diagram. CS10/11

ALIGNMENT STUDS LOCATION		
TRANSMISSION SIDE		
PTO	R.S./TOP(HD)	L.S.
ASS'Y 1	'B'	'A'
ASS'Y 3	'A'	'B'

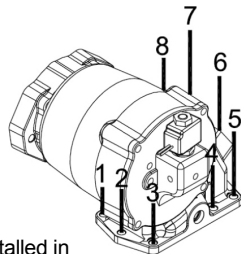


– Install the 2 Green Studs in the position #1 and 3 shown on the Diagram below. CS24/CS25 and CD10 – uses 8 capscrews and flat washers in all locations.

- Place mounting gasket/shim from your kit over the alignment studs already installed on the transmission. A thin coating of approved transmission oil is recommended on gasket/shims to help seal and to hold them in place during installation.

Do not use a permanent sealant on gasket/shim because you may need to change it later. Use approved transmission oil only!

- For the CS Series install the pressure switch before mounting the PTO. The CS20/CS22/CS24/CS26 pressure switch may need to be mounted with fitting and elbow to clear the transmission case. Mount the PTO with the capscrews and nuts provided following the instruction card provided in the PTO mounting kit. Check for gaps between the PTO and transmission and make sure gear teeth are properly meshed before tightening capscrews. Tighten the top and bottom capscrews first.



- Tighten the remaining capscrews and nuts and torque all the mounting capscrews and nuts to 40-45 lb.ft. using the "x" pattern.



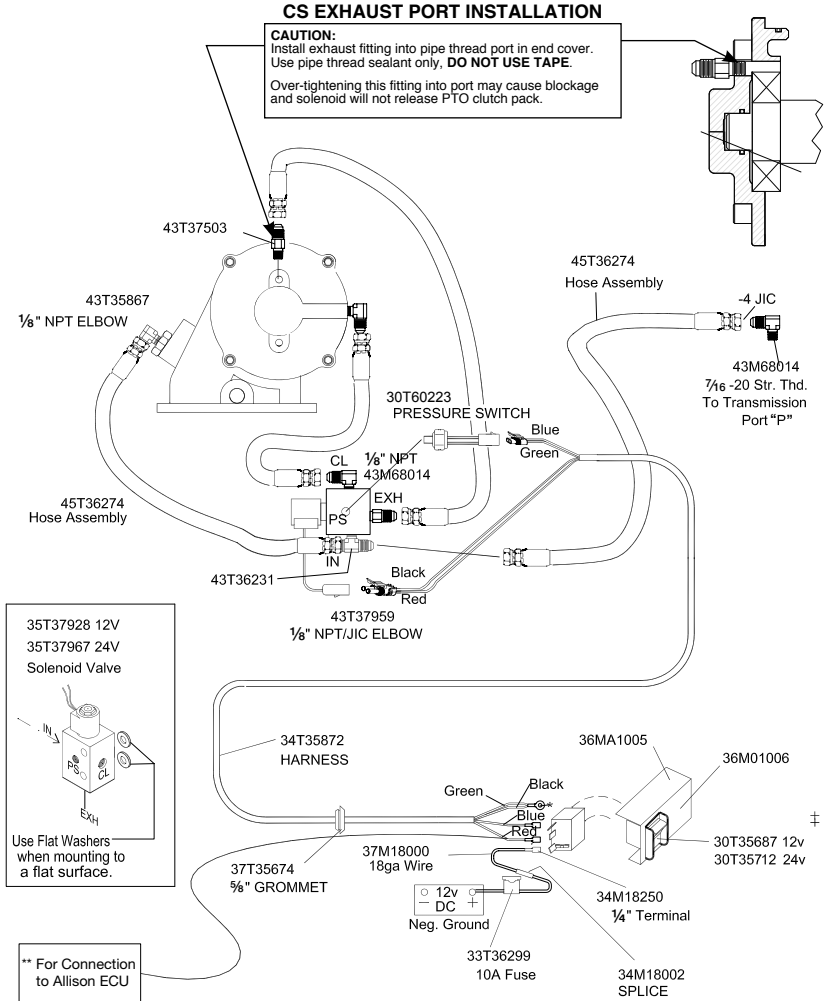
Installed in positions 2, 4, 5, 6, 7, 8

FOR THE *CONSTANT DRIVE PTO* GO TO STEP #11

10. Install the appropriate shifter kit components for Clutch Shift PTO, then go to step #12.

CLUTCH SHIFT CS11/CS21/CS25/CS41 SERIES WITH REMOTE ACTIVATION SOLENOID

43TK4036 HOSE KIT (STANDARD)



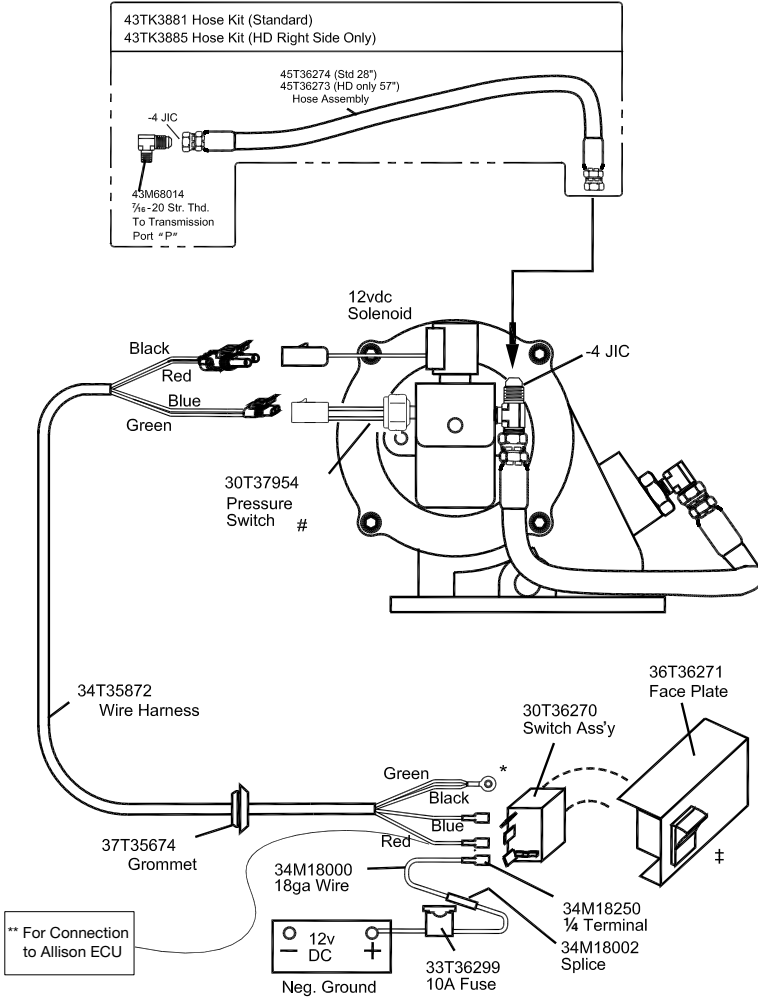
* Battery Ground

+ Light is to be "ON" when Unit is engaged and "OFF" when Unit is disengaged. Mount the activation switch in clear view of the operator. Indicator light must be installed in clear view of operator while seated in vehicle's driver seat. Use 36MK1210-A if additional warning light is needed.

** Clutchshift PTO requires connection to Allison "PTO Enable Input" circuit on Allison Gen. 4 controls. Check with vehicle dealer or body builder's information for location.

10. Continued. Install the appropriate shifter kit components for Clutch Shift PTO, then go to step #12.

CLUTCH SHIFT CS10/CS12/CS40 SERIES ELECTRIC-HYDRAULIC SYSTEM 48TK3882



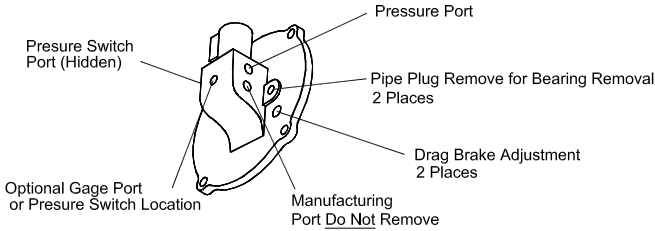
* Battery Ground

‡ Light in rocker switch is to turn "ON" when PTO is engaged and to turn "OFF" when PTO is disengaged. Locate activation switch and activation/warning light in clear view of the operator. If activation/warning light is not installed in clear view of the person seated in the vehicle's driver seat, then install an activation/warning light and faceplate in the driver's clear view to indicate PTO operation. 36MK1210-A can be purchased separately for this purpose.

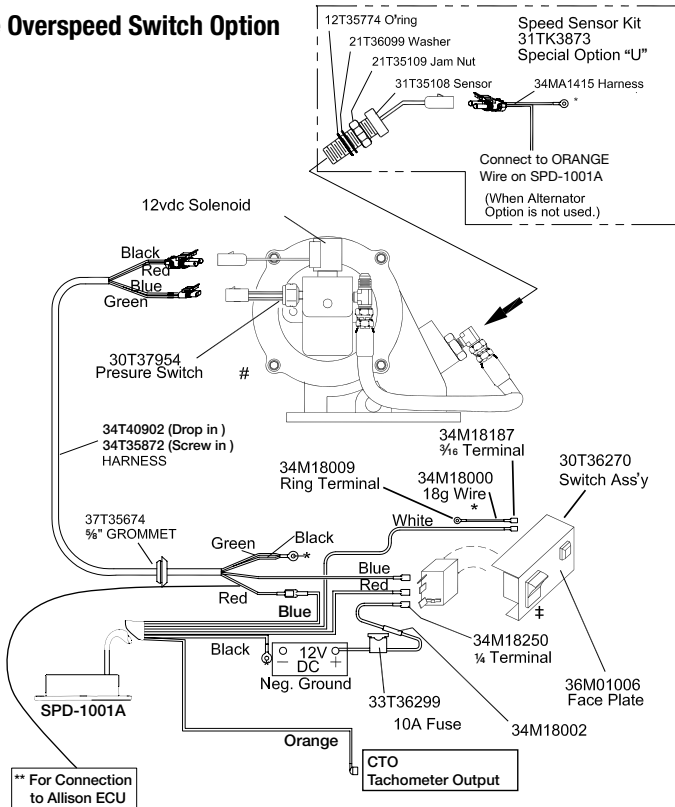
Do not install other electrical components or devices to the Muncie pressure switch. This switch is to be used for the indicator light only.

** Clutchshift PTO requires connection to Allison "PTO Enable Input" circuit on Allison Gen. 4 controls. Check with vehicle dealer or body builder's information for location.

CS10 (ONLY) BEARING COVER PORT IDENTIFICATION



Muncie Overspeed Switch Option



* Battery Ground

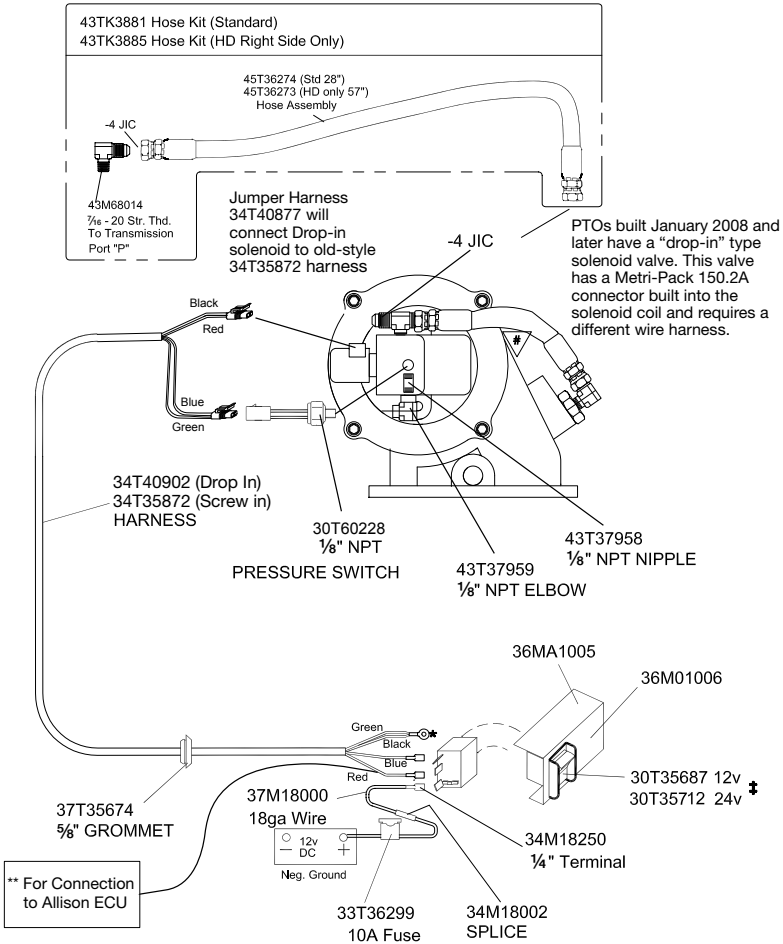
‡ Light in rocker switch is to turn "ON" when PTO is engaged and to turn "OFF" when PTO is disengaged. Locate activation switch and activation/warning light in clear view of the operator. If activation/warning light is not installed in clear view of the person seated in the vehicle's driver seat, then install an activation/warning light and faceplate in the driver's clear view to indicate PTO operation. 36MK1210-A can be purchased separately for this purpose.

Do not install other electrical components or devices to the Muncie pressure switch. This switch is to be used for the indicator light only.

** Clutchshift PTO requires connection to Allison "PTO Enable Input" circuit on Allison Gen. 4 controls. Check with vehicle dealer or body builder's information for location.

10. Continued. Install the appropriate shifter kit components for Clutch Shift PTO, then go to step #12.

CLUTCH SHIFT CS20/CS22/CS24/CS26 SERIES ELECTRIC-HYDRAULIC SYSTEM 48TK5017



ittery Ground

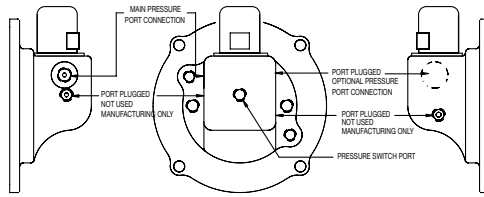
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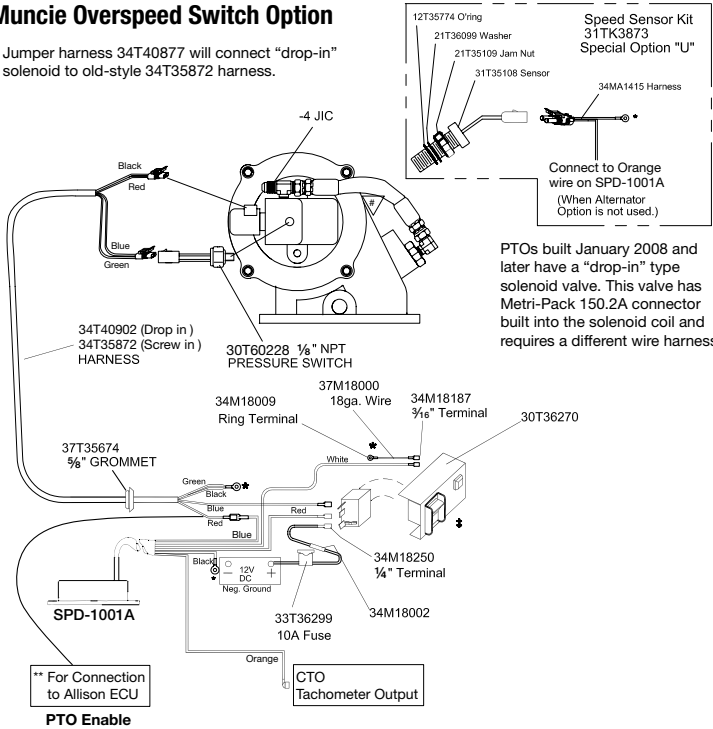
utchshift PTO requires connection to Allison "PTO Enable Input" circuit on Allison Gen. 4 controls

CS20/CS22/CS24/CS26 BEARING COVER PORT IDENTIFICATION



Muncie Overspeed Switch Option

Jumper harness 34T40877 will connect "drop-in" solenoid to old-style 34T35872 harness.



PTOs built January 2008 and later have a "drop-in" type solenoid valve. This valve has Metri-Pack 150.2A connector built into the solenoid coil and requires a different wire harness.

* Battery Ground

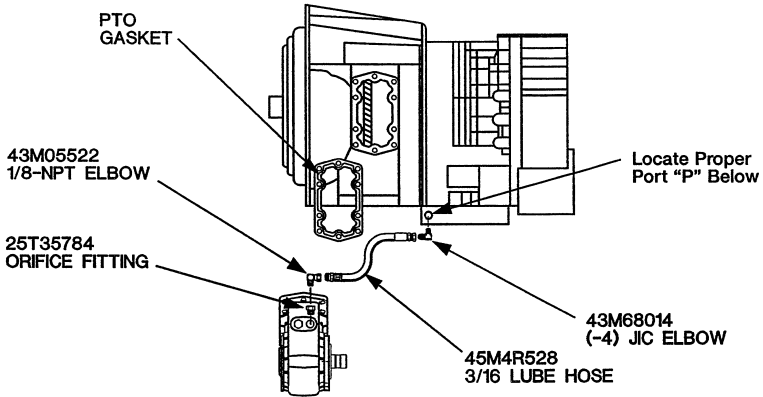
‡ Light in rocker switch is to turn "ON" when PTO is engaged and to turn "OFF" when PTO is disengaged. Locate activation switch and activation/warning light in clear view of the operator. If activation/warning light is not installed in clear view of the person seated in the vehicle's driver seat, then install an activation/warning light and faceplate in the driver's clear view to indicate PTO operation. 36MK1210-A can be purchased separately for this purpose.

Do not install other electrical components or devices to the Muncie pressure switch. This switch is to be used for the indicator light only.

** Clutchshift PTO requires connection to Allison "PTO Enable Input" circuit on Allison Gen. 4 controls. Check with vehicle dealer or body builder's information for location.

CONSTANT DRIVE LUBE INSTALLATION

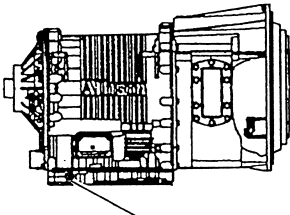
- 11.** Install the pressure lubrication line for the CD Series PTO as shown below.



The hydraulic oil to engage the CLUTCH SHIFT PTO is supplied by transmission main pressure tap. This is the same port used to connect the CD Series lubrication line. The location of the tap is shown at Main Pressure Port "P" in the following diagram.

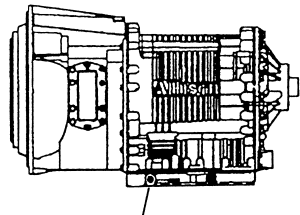
TRANSMISSION PRESSURE PORT LOCATIONS

3000 SERIES RIGHT SIDE



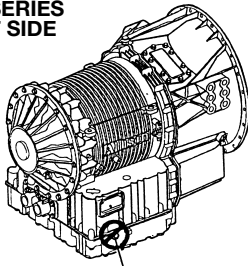
Main Pressure Port "P"
7/16-20-UNF-2A (-4) (210-300 PSI)

3000 SERIES LEFT SIDE



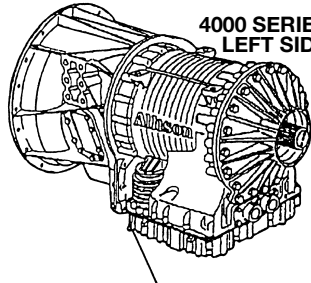
Main Pressure Port "P"
7/16-20-UNF-2A (-4) (210-300 PSI)

4000 SERIES RIGHT SIDE



4000 Series Only:
The Tap on the right rear portion of the transmission control module is not the Main Pressure and will not provide the sufficient pressure to properly operate or lube the PTO.
DO NOT USE THIS TAP!

4000 SERIES LEFT SIDE

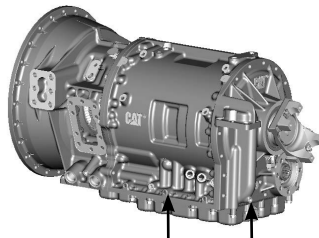


Main Pressure Port "P"
7/16-20-UNF-2A (-4)
(210-300 PSI)

When using 2 PTOs on the 4000, Tee from this port for both hoses.

Caterpillar CX Series

Port locations for
SAE-4 straight
thread port



CS41 LUBE HOSE INSTALLATION

Installation Tips:

Do not use Teflon tape on pipe threads. If sealant is to be used, it is recommended that paste style thread sealant or Loctite® pipe thread sealant be used. Allow the proper drying times before pressurizing. See *manufacturers instructions*.

CS41/CD40 with lube hose already installed into end of idler shaft (FIG. 1)

Remove the hose from the fittings (2). Remove both fittings at the idler shaft and discard the silver 90 degree fitting. Remove the pipe plug from the housing and install it in the end of the idler shaft (3). Remove the street tee and hose fitting from the lube port below the model tag. Install PTO onto the transmission. Install the street tee, 43M02203 straight orifice fitting and hose fittings and tighten as shown in (5). Install hose as shown in (6) and tighten being careful not to twist the hose.

CS41/CD40 without lube hose installed (FIG. 3)

If the 1/8" pipe plug is located in the housing port above the idler shaft, remove and install it in the end of the idler shaft (3). Locate the lube hose, hose fittings, 43M02203 straight orifice fitting and street tee (4). Install PTO onto the transmission. Install the street tee, 43M02203 straight orifice fitting and hose fittings and tighten as shown in (5). Install hose as shown in (6) and tighten being careful not to twist the hose.



1.



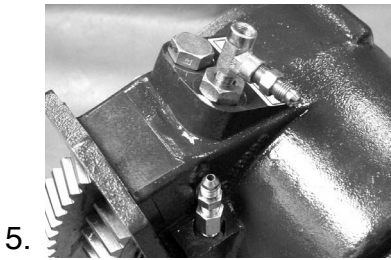
3.



2.



4.



12. It is the responsibility of the installer to route electrical and hydraulic lines away from heat sources and moving components located near and around the PTO and its driven equipment. Close proximity to exhaust and after treatment components (diesel particulate filter (DPF) or after treatment devices (ATD)) may require the installation of heat shield devices not included with the PTO mounting. Special care should be taken when operating close to exhaust systems with 2007 and later emissions with high temperature regeneration cycles. PTO installations should interface with the vehicle electronics to prevent PTO usage with the regeneration cycle in operation. Check with the vehicle body builders guidelines for connection information and component clearances with these systems.

13. **Warning: Stay clear of moving parts. Since oil level checks are carried out with engine running, transmission must be in neutral, vehicle parking brake applied, and wheels chocked.** Check oil level to assure operation within the cold-run band. Add or remove oil as necessary. Use only Allison approved fluids.

14. Start engine.

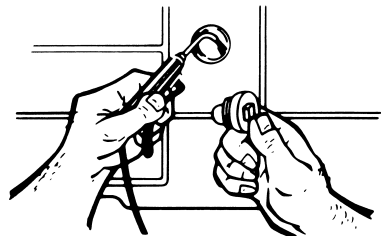
Run the truck engine (with transmission and PTO in neutral) for a few seconds and listen for unnatural noises. Stay clear of rotating components.

A PTO will not always make these noises.

This PTO is designed with a controlled compression type of gasket and a predetermined backlash which is to eliminate the need to check the backlash. As a precaution it is recommended that the installer listen carefully for any noises which might indicate an installation problem that wasn't foreseen. A tight mounted PTO will cause under cutting of gears and result in premature PTO failure, including gear or housing breakage.

If OK, repeat test with PTO engaged.

15. Run engine until it is at operating temperature. Recheck oil level to be within hot-run band and if not, re-establish correct level to within hot-run band.



16. Stop engine.

Stay clear of rotating components and exhaust or engine components that could be hot. Inspect the cap screws to make sure they are properly tightened. All mounting bolts and nuts should be checked on a regular basis (for tightness). Check for leaks.

17. After complete installation, installers need to check for leaks and proper mounting torque on fasteners. Operate the equipment for an appropriate amount of time established for proper operation or per the equipment manufacturer's recommendation. After shutting down equipment and engine, check for leaks. Allow unit to sit for 60 minutes and check for leaks. Fix any leaks found per manufacturer's recommendations.

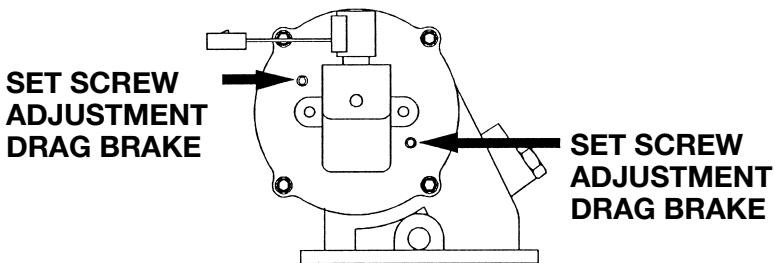
Muncie Power Products, Inc. is not responsible for any damage resulting from improper torquing of fasteners or improper maintenance of installation.

DRAG BRAKE ADJUSTMENT (CS10/CS20/CS24)

18. The CS Series PTO is supplied with an internal drag brake as standard (the CS40/41 does not have a drag brake.) The brake is set at the factory, but is field adjustable, should the output shaft continue to turn once the PTO is disengaged. Note: This brake will **not** stop the shaft if there is an abnormal occurrence or failure within the PTO clutch pack. Refer to the trouble shooting section for more information.

PROCEDURE:

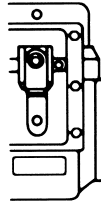
1. **Stop engine.**
2. Locate the adjustment screws on the end cover per the diagram.
3. Using a $\frac{3}{16}$ " Allen wrench turn each of the set screws $\frac{1}{4}$ turn clockwise, to increase brake drag.
4. Move away from under the vehicle and away from possible moving components and restart the engine. Look for the output shaft to stop turning. If the shaft continues to turn, then shut the engine off and repeat steps 2 thru 4.



DRIVESHAFT INSTALLATION

If your system contains a driveline between the PTO and another component, be sure that the drive shaft is installed with a true joint angle less than or equal to the value shown on the chart. If you have noise in your system that was not there before, the angularity or phasing of your driveline may be the cause. Check driveline angularity and reduce total angularity per recommendation on chart and be sure the PTO shaft is parallel within 1.5° to the pump shaft (or driven unit).

Max. Speed (RPM)	Max. TJA "A"
3,500*	5°
3,000*	5°
2,500	7°
2,000	8°
1,500	11°
1,000	12°

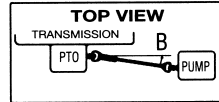


NOTE: Solid shafting is not recommended for PTO applications using the CD10 or CS Series PTO.

A

For installations with angles in the top and side views use this formula to compute the true joint angle (TJA):

$$TJA = \sqrt{A^2 + B^2}$$



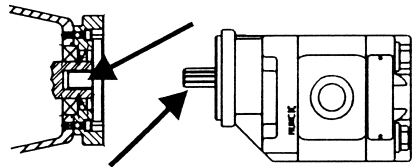
* Contact Muncie for PTO shaft speeds above 2500 RPM.

DIRECT MOUNT PUMP INSTALLATION

Before bolting the pump to the PTO, place a non-seizing compound or grease on the PTO shaft and pump shaft.

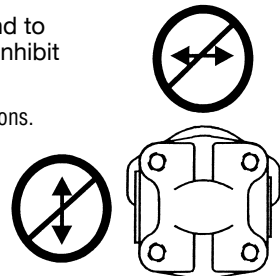
All Muncie direct mount PTOs are supplied with the appropriate grease. Reusing an existing pump will require inspection of the pump splines. Clean any old grease from pump prior to installation.

When mounting hydraulic pumps weighing over 40 lbs.*, exceeding 12" in length, or for tandem, or multiple section pumps, a rigid support bracket must be installed. It should be attached to the rear of the pump and to the transmission to support the pump and to inhibit movement in all directions.



*weight includes fittings, oil, and unsupported hose sections.

This requirement does not take into account the system duty cycles, vehicle vibrations, application, terrain, and other external influences. We recommend that direct mounted components of any size or weight be supported when these conditions are extreme or unknown.



This recommendation is based upon our experiences to date. Bracket design illustrations and pump recommendations are to be used as GUIDELINES ONLY. Bracket design shown is representative and is not to be duplicated for all applications. Any failure as a result of damage caused by unsupported weight attached to the PTO will affect warranty considerations.

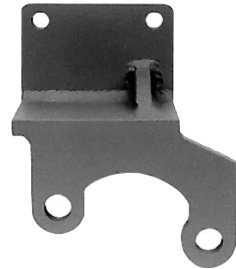
The photo below is an example of how the bracket is constructed. A bracket attached to two or more transmission bolts is required. Several transmission manufacturers have recommendations for attachments. Be sure to contact their website or technical representatives. The bracket design should assure that there is no stress or force exerted on the pump or PTO shaft.

If vertical supports are greater than 20 degrees off of perpendicular with the transmission main shaft then a reinforced “Z” bracket must be used. Reinforce horizontal members to prohibit flexing at bend or weld. Attach the bracket at the pump bolt closest to the center of gravity of the pump.

Most Muncie direct mount flanges offer multiple mounting bolt holes which allow the flange to be rotated to multiple locations on the PTO for improved port location or clearance. Be sure to torque the capscrew to 25 ft.lb., and it is advisable to use a thread locker to secure the capscrews (Loctite® 242 or NyLoc or equivalent).

NOTICE:

Direct mount pumps exceeding 40 lbs. or dump pumps and multiple section pumps must be supported with a heavy duty bracket attached with two bolts on the rear of the transmission and two points on the rear of the pump.



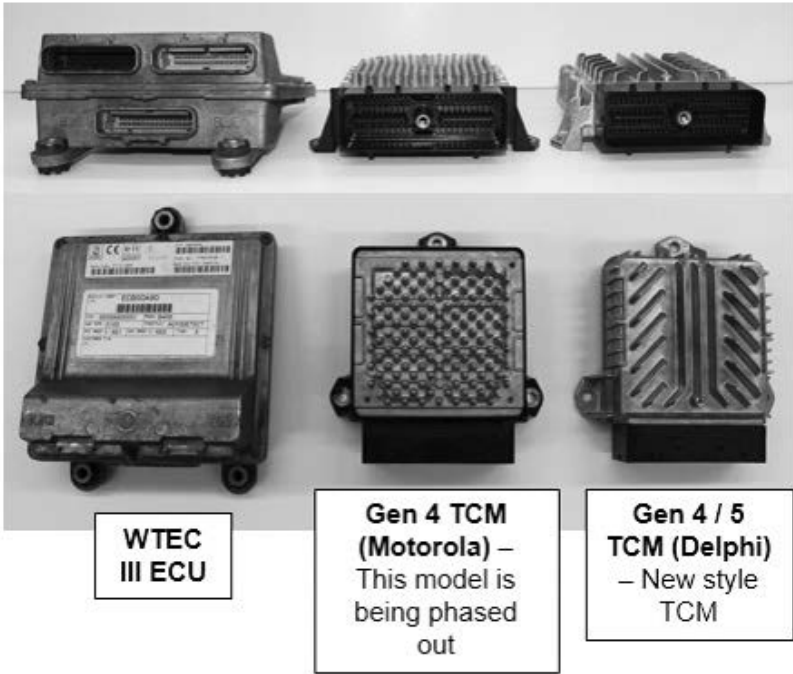
OPTIONAL ALLISON INTERFACE

Allison Transmission computers are equipped with the integrated electronic controls. The computer has available connections for PTO installers to allow for PTO enable, PTO overspeed control, and interlocks with other components of the vehicle. Instructions for these are available the Allison Service network and authorized dealers.

There are two versions of the controls. One is referred to as WTEC and has several release versions. The WTEC is found on vehicle prior to 2006. The other is referred to as Generation 4 or 5 (or Gen4 or Gen5) as is found on vehicles built in 2006 or later.

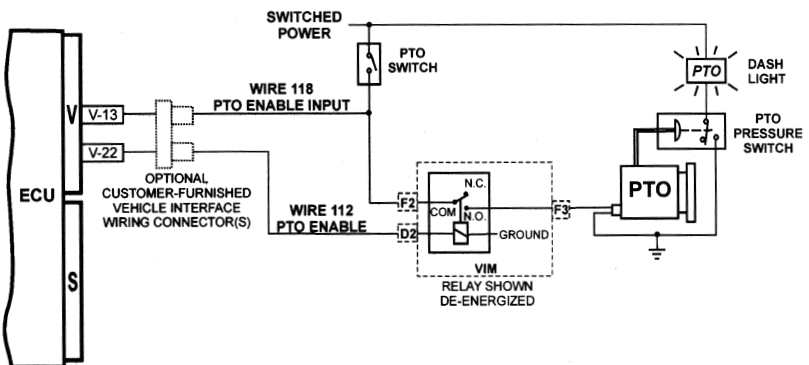
To enable the Allison optional controls you will need to make sure which system you have and which Allison vocational option is programmed into your control. For PTO operation the “PTO Enable” is a popular option. Clutchshift type PTOs mounted to transmissions with GEN 4/Gen5 controls require the connection to the PTO enable circuit.

ALLISON ECU AND TCM TYPES



PTO Enable

PTO enable is optional on the **WTEC** systems, but can add the benefit of PTO overspeed control. Using the Allison Tech Data information and the vehicle's Body Builder's manuals the system can be integrated into the PTO activation or deactivation. The schematic is shown here.



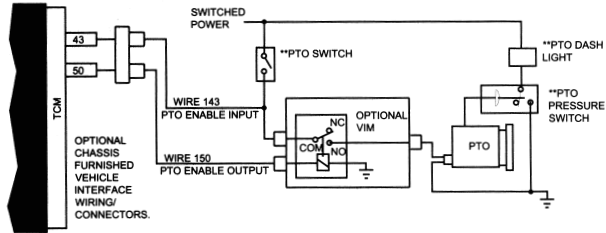
GEN 4/GEN5

Connection to the "PTO Enable Input" is required on the GEN 4/5 systems. This is because Allison changed the system and they modulate main transmission pressures. Making the connection for "PTO Enable" satisfies our requirement plus it adds the ability to program overspeed control into your application. (For additional information on programming refer to Allison Service Centers or the Allison Extranet site at www.allisontransmission.com.)

Allison transmission controls are programmed with application groups and packages. Contact dealer for package information. These packages can require different wiring options and you should verify which group and package you are connecting to before you install the PTO enable circuit. Most packages will connect using the wire 143 connection.

PTO ENABLE, WIRE 143

Applicable to 3000 and 4000 Product Families

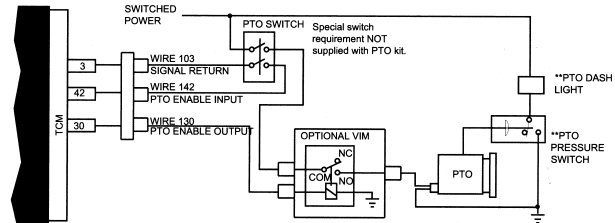


For packages using wire 142, the PTO rocker switch must be changed or a relay will need to be used to apply current from wire 103 to wire 142. Switch or relay is not provided with PTO activation kit.

IMPORTANT NOTE: SOME CONTROLLER GROUPS AND PACKAGES USE 142 WIRE FOR PTO ENABLE AND THIS REQUIRES 103 WIRE BE CONNECTED TO THE 142 WIRE AS SHOWN HERE.

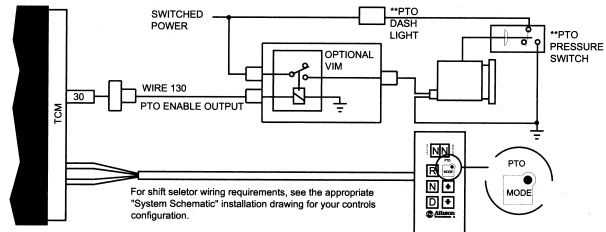
PTO ENABLE, WIRE 142

Applicable to 3000 and 4000 Product Families



PTO ENABLE, MODE BUTTON

Applicable to 3000 and 4000 Product Families



** PTO switch, pressure switch, and dash are supplied with PTO activation kit included in Muncie PTOs.

Additional wiring and programming options are available and schematics are available from Allison or through the vehicle dealer

SECTION 2

OPERATOR'S MANUAL

POWER TAKE OFF WARRANTY

The Muncie Power Take-off is warranted to be free of defects in material or workmanship and to meet Muncie's standard written specifications at the time of sale. Muncie's obligation and liability under this warranty is expressly limited to repairing or replacing, at Muncie's option, within two years after date of original installation any defective part or parts or any product not meeting the specifications.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. MUNCIE MAKES NO WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR ANY PARTICULAR PURPOSE. MUNCIE'S OBLIGATION UNDER THIS WARRANTY SHALL NOT INCLUDE ANY TRANSPORTATION CHARGES OR COSTS OF INSTALLATION OR ANY LIABILITY FOR DIRECT, INDIRECT SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES OR DELAY. THE REMEDIES SET FORTH HEREIN ARE EXCLUSIVE, AND MUNCIE'S LIABILITY WITH RESPECT TO ANY CONTRACT OR SALE OR ANYTHING DONE IN CONNECTION THEREWITH, WHETHER IN CONTRACT, IN TORT, UNDER ANY WARRANTY, OR OTHERWISE, SHALL NOT, EXCEPT AS EXPRESSLY PROVIDED HEREIN, EXCEED THE PRICE OF THE PRODUCT OR PART ON WHICH SUCH LIABILITY IS BASED.

If requested by Muncie, products or parts for which a warranty claim is made are to be returned transportation prepaid to a Muncie Service Center. Any installation or use not in accordance with catalogue or package instructions, other improper use, operation beyond capacity, substitution of parts not approved by Muncie, use with equipment other than the equipment on which the Power Take-off is first installed, or alteration or repair made to the Power Take-off other than at a Muncie Service Center shall void this warranty. No employee or representative of Muncie is authorized to change this warranty in any way or to grant any other warranty.

PTO SHIFTING PROCEDURE PRECAUTIONS

PTO SHIFTING PROCEDURE & PRECAUTIONS

POWER TAKE-OFF OPERATION - VEHICLE STATIONARY

- ⚠ **WARNING - parking brake must always be set**
- ⚠ **WARNING - vehicle's wheels must always be chocked**
- ⚠ **WARNING - transmission must always be in neutral or park**
- ⚠ **WARNING - an operator must always be in the driver's seat whenever the engine is running and the transmission is in gear, in order to prevent or stop any unexpected movement of the vehicle which may cause injuries to the operator or others in the vicinity.**

- Read all operator's manuals and instructions for the equipment that you are operating on this vehicle.
- Obtain instructions and training for all operations of the equipment on this vehicle including those not covered by this instruction booklet.
- Never work alone when repairing or going under a vehicle for repair or maintenance.
- Always block any raised or moveable components or devices when working on or around the vehicle as specified by the equipment manufacturer.
- Warning: PTOs may drive driven equipment with an exposed drive shaft which may cause severe injury or death if contacted.
- Care must be taken when using a PTO for any specific application that the PTO has been properly specified to match the transmission and auxiliary equipment. Improper specification and installation can cause severe damage to the vehicle transmission and the auxiliary components including driveshafts and driven equipment. Damaged components, equipment resulting in failure can cause serious personal injury to operators and persons in the vicinity.
- Always follow recommended procedures for selecting, installing, operating, or repairing a power take off as found in Muncie operator's manuals, service parts lists and service manuals, catalogs, and application guides.
- Never use a Muncie PTO above the recommended operating speed of the unit or the specified driven unit.
- Never use a power take off that has not been specified for the output capabilities for the equipment being driven.

Rotating PTO drive shafts

It is recommended that direct couple hydraulic pumps be used whenever possible, but if your application requires the use of an exposed drive shaft it is the responsibility of the installer and purchaser to determine the best installation of a guard.

- Rotating shaft can snag clothing, skin, hands, hair, etc. and will cause serious injury or death.
- Do not go under the vehicle when the engine is running.
- Do not work near an exposed drive shaft with engine running.
- Auxiliary shaft can be installed with recessed or protruding set screws. If raised, square head setscrews are chosen, then be aware that this is a catch point for clothes, skin, hair, hands, etc. and serious injury or death may result.

⚠ The output shaft of a PTO with internal clutch packs may rotate in cold temperatures with the PTO disengaged. PTO shaft rotation can cause sudden movement of the output shaft and attached drive shaft leading to personal injury or death. Allow transmission to operate for a few minutes before engaging PTO. Allow PTO to operate for a few minutes before actuating application controls.

Some O.E.M. chassis manufacturers have integrated electronic controls which require certain conditions to be met before engaging a PTO. These include, but are not limited to setting parking brake, foot off service brake, engine at idle, foot off accelerator pedal, and/ or transmission selector in park or neutral.

A power take-off is, and should be, operated as an integral part of the main transmission.

Failure to follow proper shifting or operating sequences will result in premature PTO failure with possible damage to the equipment.

Clutch Shift PTOs should not be engaged (turned “ON”) under heavy load and/or at PTO output shaft speeds over 1,200 RPM.

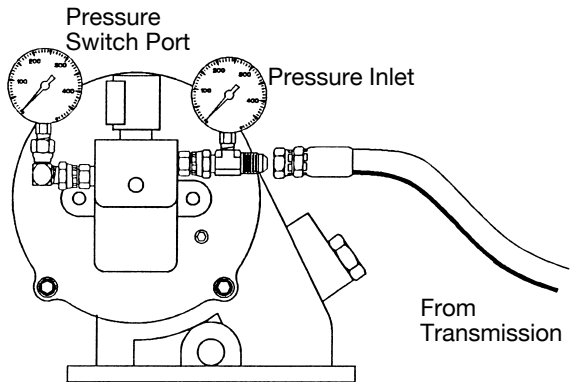
Upon installation, Clutch Shift output shaft may operate in the off position. If this occurs, double check wiring as compared to the diagrams on pages 1.4 thru 1.8. If OK, drag brake adjustment may be required.

Drag Brake Adjustment is shown on page 1.11.

CLUTCH SHIFT OPERATING NOTES

Start engine and with engine at idle or output shaft speed under 1200 RPM engage PTO. If PTO fails to operate or will not develop enough torque to operate your equipment, check pressures as follows:

- a. **Stop engine.**
- b. Install 400 PSI pressure gauge at the pressure inlet of PTO and a 400 PSI gauge at the pressure switch port or optional gage port as shown below.
- c. Start engine. **Stay clear of rotating components.** Check gauge at inlet to PTO. If gauge registers less than 150 PSI, check for obstructions in the hoses or you may be connected to the wrong port on the transmission. Recheck the transmission information for the main pressure tap location on your model transmission (Page 1.9). If plumbing is correct then transmission should be inspected at an authorized Allison service center or dealer.
- d. Place PTO switch in engage position. **Stay clear of rotating components.** If either gauge registers less than 150 PSI or if there is more than 50 PSI difference in the readings remove the solenoid valve and check the solenoid orifices, fittings and hoses for contamination.
- e. If these suggestions do not improve the operation of the PTO then a catastrophic failure may have occurred and the PTO should be inspected at a Muncie service center.



PTO MAINTENANCE

The power take-off, being an integral part of the transmission, should be serviced at the same intervals as the transmission. Changing transmission fluid in the transmission should follow the recommendation of vehicle manufacturer for severe service. Transmission oil level is important. Checking for PTO leaks and checking the transmission oil level should be done on a regular basis.

Check for leaks upon delivery of the vehicle and after initial operation of your equipment. Loss of any oil can significantly affect or damage a transmission or PTO. Muncie Power Products, Inc. is not responsible for damage resulting from fasteners improper installation, mounting torque, or maintenance of the PTO.

The power take-off is also part of a system. The PTO system may include the activation control parts, a driveshaft, or hydraulic pump. This PTO system requires periodic checks and service. Typically the interval for maintenance checks of the PTO system depends on the application of the system. Every time the chassis is lubricated or a mechanic is under the vehicle the PTO system should be checked and serviced. For severe duty PTO system applications, it is recommended that the system be checked for service every 100 hours of use (this guideline can be adjusted based on past service history once you have it established.) This should include checking direct mount pump shaft connections. If pitting, galling, cracking, or deformation of splines has occurred then the PTO needs to be rebuilt or replaced.

Within the first week of use, recheck the installation of the PTO. Check for leaks and loose mounting hardware (studs, cap screws, nuts). Recheck and tighten any loose connections. At regular maintenance intervals, check adjustments and lubricate moving parts, tighten and repair the connections, mounting hardware, cable or lever linkages.

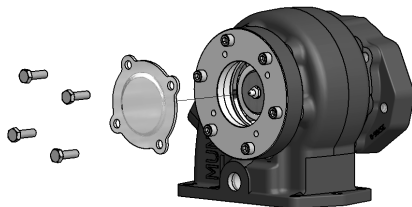
It is recommended that the operator/owner do a visual inspection for leaks under and around the vehicle and equipment on, at least, a weekly basis. Any leaks found should be corrected immediately.

Pumps that are mounted directly to the PTO output shaft require the application of an anti-seize or a high temperature, high pressure grease. (Muncie PTOs are initially supplied with the required grease.) The purpose of this grease is to help make the PTO easier to service and to reduce the effects of fretting corrosion on the mating PTO and pump shafts. PTO applications under severe duty cycles and/or high torque requirements may require servicing this shaft connection by periodically re-greasing the shafts. Vehicles with low speed diesel engines are also severe applications due to the vibrations inherent in these vehicles. Fretting corrosion cannot be stopped by applying grease, the grease is only a deterrent.

Transmission oil level is important. Check for PTO leaks and loose studs, cap screws or nuts and recheck oil level at regular intervals.

Greasable CD10:

Some CD10 PTOs are available with a greaseable output shaft, special feature "G." The closed end of the output shaft has a cover which can be removed to expose a grease zerk in the end of the output shaft. **With the engine off and vehicle parked and blocked from movement,** remove this cover and grease the output shaft using a high-temperature



high-pressure rated grease or an anti-sieze grease. One-half ounce of grease added with a grease gun at periodic intervals should be adequate for maintaining this shaft. After greasing, replace the cover over the shaft end.

PTO TORQUE & HORSEPOWER RATINGS

Intermittent service refers to an On/Off operation under load. If maximum horsepower and/or torque is used for extended periods of time, (5 minutes or more) this is considered “Continuous Service” and the horsepower rating of the PTO must be reduced as indicated in the note below.

PTO SERIES	SPEED RATIO	INTERMIT. HP @ 1,000 RPM	INTERMIT. KW @ 1,000 RPM	TORQUE LBS.FT.	TORQUE NM	MAX SPEED*
CD10	05	76	57	400	542	2,500
CD10	06	73	54	385	522	2,500
CD10	07	68	51	360	488	2,500
CD10	08	64	48	336	456	2,500
CD10	10	59	44	310	420	2,500
CD30	05	95	71	500	678	2,500
CD30	06	91	68	480	651	2,500
CD30	05	95	71	500	678	2,500
CD40	07	114	85	600	813	2,500
CS10/11	05	95	71	500	678	2,500
CS10/11	06	91	68	480	651	2,500
CS10/11	07	86	64	450	610	2,500
CS10/11	08	80	60	420	569	2,500
CS10/11	10	73	54	385	522	2,500
GS20/21/22/24/25/26	06	62	46	325	440	2,500
GS20/21/22/24/25/26	07	58	43	305	414	2,500
GS20/21/22/24/25/26	08	56	42	295	400	2,500
GS20/21/22/24/25/26	10	55	41	290	393	2,500
GS20/21/22/24/25/26	12	54	40	285	386	2,500
CS40/41	07	114	85	600	813	2,500
CS40/41	10	104	78	545	739	2,500
CS40/41	12	93	70	490	664	2,500

NOTE: For continuous service, multiply ratings shown by .70

* Contact Muncie for applications requiring output shaft speeds above 2,500 RPM.

SECTION 3

TROUBLE SHOOTING

PTO TROUBLE SHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	REMEDY
CLUTCH SHIFT PTOS		
PTO doesn't engage and is not receiving oil pressure at PTO Pressure switch port	<ul style="list-style-type: none"> • Overspeed switch operational. • Solenoid Valve malfunctioning. • Contamination in PTO activation lines. 	<ul style="list-style-type: none"> • Refer to trouble shooting for SPD-1001D. • With the ignition switch on (but engine not running) turn on the PTO control switch and listen for the solenoid valve. You should be able to hear the valve snap open. If not, check for a poor ground connection. This must be a bare metal contact to frame. • Remove lines and clean. Remove solenoid and clean, or replace.
PTO doesn't engage but is receiving oil pressure at PTO pressure switch port	<ul style="list-style-type: none"> • Clutch surfaces burned off due to high speed engagement or excessive load. 	<ul style="list-style-type: none"> • Replace friction disks and plates. Reduce engagement RPM to below 1,000 rpm. Reduce PTO load.
PTO doesn't disengage and is not receiving oil pressure at PTO pressure switch port	<ul style="list-style-type: none"> • Clutch surfaces seized due to improper engagement procedures or excessive load. 	<ul style="list-style-type: none"> • Replace friction disks and plates. Engage PTO only at engine idle. Reduce PTO load.
PTO doesn't disengage and is constantly receiving oil pressure at PTO pressure switch port	<ul style="list-style-type: none"> • Solenoid Valve malfunctioning. 	<ul style="list-style-type: none"> • With the ignition switch on (but engine not running) turn on the PTO control switch and listen for the solenoid valve. You should be able to hear the valve snap open and close. If not then replace solenoid.
ALL PTOS		
PTO is noisy	<ul style="list-style-type: none"> • Gears are worn. Overloading of PTO or long life. 	<ul style="list-style-type: none"> • Replace gears or unit. Reduce load.
PTO housing breakage	<ul style="list-style-type: none"> • PTO hit an object under the vehicle. • Shock load caused by operating at relief pressure while oil is cold. 	<ul style="list-style-type: none"> • Replace housing and install additional protection under vehicle. • Replace housing and allow oil in hydraulic system to circulate and warm up before placing system in a loaded condition.

SPD-1001A TROUBLE SHOOTING GUIDE

PROBLEM	TEST	PROBABLE CAUSE	REMEDY
Unit will not engage and overspeed light not on	No current at red wire.	<ul style="list-style-type: none"> Blown fuse. Poor ground connection. Reverse polarity. Connection, splice or harness connection loose. 	<ul style="list-style-type: none"> See problem "blown fuse". Check crimped and frame connections. Interchange red and black leads. Check crimped connections. Make sure pin connector is in proper alignment and ring tight.
Unit will not engage and overspeed light always on	Voltage at TACH jack does not increase with engine speed.	<ul style="list-style-type: none"> Alternator not engaged. Incorrect alternator terminal. Poor or loose connection. 	<ul style="list-style-type: none"> Briefly run engine between 1,200-1,500 RPM. See diagram on alternator. Check crimp and connection of yellow wire.
	Voltage at TACH jack does increase and decrease with engine speed.	<ul style="list-style-type: none"> Poor or loose connection. Unit out of adjustment. 	<ul style="list-style-type: none"> Check crimp and connection of green wire. See adjustment procedure.
Unit will not disengage	Voltage at green wire.	<ul style="list-style-type: none"> Unit out of adjustment. Faulty SPD-1001D. 	<ul style="list-style-type: none"> See adjustment procedure. Replace unit.
Intermittent operation	Changes in voltage readings.	<ul style="list-style-type: none"> Poor connection. 	<ul style="list-style-type: none"> Check crimped and ground connections.
Blown Fuse		<ul style="list-style-type: none"> Failed solenoid coil, shorted output lead, faulty SPD-1001D. 	<ul style="list-style-type: none"> Examine wiring harness and connections for possible short circuits. Check out replace faulty components.



**Muncie[®]
Power
Products**

A Member of the Interpump Group
IN95-02 (Rev. 10-18)

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